

Product Name: MG XHP MINE ADD (RT003007)
Revision Date: 19 Oct 2018
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SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: MG XHP MINE ADD (RT003007)
Product Description: Base Oil and Additives
Product Code: 2020C01020V3, 830091-88
Recommended Use: Additive concentrate/slurry

COMPANY IDENTIFICATION

Supplier: ExxonMobil Asia Pacific Pte.Ltd. (Company No.: 196800312N)
1 HarbourFront Place
#06-00 HarbourFront Tower One 098633 Singapore

24 Hour Emergency Telephone
Supplier General Contact
FAX

(1) 609-737-4411 / +1-703-527-3887
(65) 6885 8000
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SECTION 2 HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

CLASSIFICATION:

Skin irritation: Category 2. Serious eye damage: Category 1.

LABEL:

Symbol:



Signal Word: Danger

Hazard Statements:

Health: H315: Causes skin irritation. H318: Causes serious eye damage.

Precautionary Statements:

Prevention: P264: Wash skin thoroughly after handling. P273: Avoid release to the environment. P280: Wear

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protective gloves and eye / face protection.

Response: P302 + P352: IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310: Immediately call a POISON CENTER/doctor/physician. P332 + P313: If skin irritation occurs: Get medical advice/attention. P362 + P364: Take off contaminated clothing and wash it before reuse.
Disposal: P501: Dispose of contents and container in accordance with local regulations.

Contains: AMINES, C12-14-TERT-ALKYL; PHOSPHORIC ACID, 2-ETHYLHEXYL ESTER; ZINC DIALKYL DITHIOPHOSPHATE

Contains: AMINES, C12-14-TERT-ALKYL May produce an allergic reaction.

Other hazard information:

PHYSICAL / CHEMICAL HAZARDS

No significant hazards.

HEALTH HAZARDS

High-pressure injection under skin may cause serious damage. May be irritating to nose, throat, and lungs.

ENVIRONMENTAL HAZARDS

No significant hazards.

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3

COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
AMINES, C12-14-TERT-ALKYL	68955-53-3	0.1 - < 1%	H302, H311, H317, H330(2), H314(1B), H400(M factor 1), H410(M factor 1)
BENZENAMINE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE	68411-46-1	5 - < 10%	H402, H412
HYDROTREATED MIDDLE DISTILLATE (PETROLEUM)	64742-46-7	1 - < 2.5%	H304, H401, H411
MOLYBDENUM (IV) SULPHIDE	1317-33-5	30 - < 40%	None
NAPHTHENIC ACIDS, ZINC SALTS	12001-85-3	1 - < 5%	H315, H319(2A), H401, H411
PHOSPHORIC ACID, 2-ETHYLHEXYL ESTER	12645-31-7	0.1 - < 1%	H314(1B)
SEVERELY HYDROTREATED HEAVY PARAFFINIC DISTILLATE	64742-54-7	1 - < 5%	H304
ZINC DIALKYL DITHIOPHOSPHATE	68457-79-4	5 - < 10%	H315, H318, H401, H411

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4

FIRST AID MEASURES

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INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water for at least 15 minutes. Get medical assistance.

INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

NOTE TO PHYSICIAN

None

SECTION 5	FIRE FIGHTING MEASURES
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EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Aldehydes, Incomplete combustion products, Metal Oxides, Oxides of carbon, Phosphorus oxides, Smoke, Fume, Sulphur oxides

FLAMMABILITY PROPERTIES

Flash Point [Method]: >148°C (298°F) [EST. FOR OIL, ASTM D-92 (COC)]

Flammable Limits (Approximate volume % in air): LEL: 0.9 UEL: 7.0

Autoignition Temperature: N/D

SECTION 6	ACCIDENTAL RELEASE MEASURES
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NOTIFICATION PROCEDURES

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In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do so without risk. Prevent entry into waterways, sewer, basements or confined areas. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas. For Large Spills: Cover spill with plastic sheet or tarpaulin to minimise spreading.

SECTION 7

HANDLING AND STORAGE

HANDLING

Avoid contact with skin. Avoid contact with eyes. Contains zinc dialkyldithiophosphate (ZDDP). Store at recommended temperature to avoid decomposition. Exercise caution when heating; monitor temperature continuously and agitate material to avoid localized high temperature. Overheating can release highly toxic hydrogen sulfide. Do not depend on sense of smell for warning. Use extreme caution in tank gauging or similar operations as overheating could lead to the accumulation of lethal concentrations of hydrogen sulfide in container headspace. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or earthing procedures. However, bonding and earthing may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Loading/Unloading Temperature: < 60°C (140°F)

Static Accumulator: This material is a static accumulator.

STORAGE

The type of container used to store the material may affect static accumulation and dissipation. Do not store in open or unlabelled containers. Keep away from incompatible materials.

SECTION 8

EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit/Standard			Note	Source	Year
HYDROTREATED MIDDLE DISTILLATE (PETROLEUM)	Mist.	STEL	10 mg/m3			Singapore PELs	2006
HYDROTREATED MIDDLE DISTILLATE (PETROLEUM)	Mist.	TWA	5 mg/m3			Singapore PELs	2006
HYDROTREATED MIDDLE DISTILLATE (PETROLEUM)		TWA	5 mg/m3			ExxonMobil	2018
HYDROTREATED MIDDLE DISTILLATE (PETROLEUM)	Inhalable fraction.	TWA	5 mg/m3			ACGIH	2018
MOLYBDENUM (IV) SULPHIDE [as Mo]		TWA	10 mg/m3			Singapore PELs	2006
MOLYBDENUM (IV) SULPHIDE [as Mo]	Inhalable fraction.	TWA	10 mg/m3			ACGIH	2018
MOLYBDENUM (IV) SULPHIDE [as Mo]	Respirable fraction.	TWA	3 mg/m3			ACGIH	2018
SEVERELY HYDROTREATED HEAVY PARAFFINIC DISTILLATE	Mist.	STEL	10 mg/m3			Singapore PELs	2006
SEVERELY HYDROTREATED HEAVY PARAFFINIC DISTILLATE	Mist.	TWA	5 mg/m3			Singapore PELs	2006
SEVERELY HYDROTREATED HEAVY PARAFFINIC DISTILLATE	Mist.	TWA	5 mg/m3			ACGIH	2018

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No protection is ordinarily required under normal conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

Chemical resistant gloves are recommended.

Eye Protection: Chemical goggles are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

Chemical/oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9

PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications.

GENERAL INFORMATION

Physical State: Liquid
Colour: Black
Odour: N/D
Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 °C): 0.9
Flammability (Solid, Gas): N/A
Flash Point [Method]: >148°C (298°F) [EST. FOR OIL, ASTM D-92 (COC)]
Flammable Limits (Approximate volume % in air): LEL: 0.9 UEL: 7.0
Autoignition Temperature: N/D
Boiling Point / Range: N/D
Decomposition Temperature: N/D
Vapour Density (Air = 1): N/D
Vapour Pressure: N/D
Evaporation Rate (n-butyl acetate = 1): N/D

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pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient): N/D
Solubility in Water: Negligible
Viscosity: [N/D at 40 °C]
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Freezing Point: N/D
Melting Point: N/D

NOTE: Most physical properties above are for the oil component in the material.

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Excessive heat. High energy sources of ignition.

MATERIALS TO AVOID: Strong oxidisers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

Hazard Class	Conclusion / Remarks
Inhalation	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Elevated temperatures or mechanical action may form vapours, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.
Ingestion	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin Corrosion/Irritation: No end point data for material.	Irritating to the skin. Based on assessment of the components.
Eye	
Serious Eye Damage/Irritation: No end point data for material.	Irritating and will injure eye tissue. Based on assessment of the components.
Sensitisation	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: No end point data for material.	Not expected to be a skin sensitizer. Based on assessment of the components.

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Aspiration: No end point data for material.	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
Germ Cell Mutagenicity: No end point data for material.	Not expected to be a germ cell mutagen. Based on assessment of the components.
Carcinogenicity: No end point data for material.	Not expected to cause cancer. Based on assessment of the components.
Reproductive Toxicity: No end point data for material.	Not expected to be a reproductive toxicant. Based on assessment of the components.
Lactation: No end point data for material.	Not expected to cause harm to breast-fed children.
Specific Target Organ Toxicity (STOT)	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: No end point data for material.	Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.

TOXICITY FOR SUBSTANCES

NAME	ACUTE TOXICITY
AMINES, C12-14-TERT-ALKYL	Dermal Lethality: LD 50 251 mg/kg (Rat); Inhalation Lethality: 4 hour(s) LC50 1.19 mg/l (Vapour) (Rat); Oral Lethality: LD 50 612 mg/kg (Rat)

OTHER INFORMATION

For the product itself:

Component concentrations in this formulation would not be expected to cause skin sensitization, based on tests of the components, this formulation, or similar formulations.

Contains:

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitising in test animals.

IARC Classification:

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1

2 = IARC 2A

3 = IARC 2B

SECTION 12

ECOLOGICAL INFORMATION

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

ECOTOXICITY

Material -- Expected to be harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

MOBILITY

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Base oil component -- Low solubility and floats and is expected to migrate from water to the land.
Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Base oil component -- Expected to be inherently biodegradable

BIOACCUMULATION POTENTIAL

Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

SECTION 13

DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14

TRANSPORT INFORMATION

LAND : Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

SECTION 15

REGULATORY INFORMATION

Material is hazardous as defined by Specification for hazard communication for hazardous chemicals and dangerous goods (Singapore Standard SS586) Part 2:2014 - Globally harmonised system of classification and

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labelling of chemicals - Singapore's adaptations.

REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS

Listed or exempt from listing/notification on the following chemical inventories (May contain substance(s) subject to notification to the EPA Active TSCA inventory prior to import to USA): AICS, DSL, ENCS, IECSC, ISHL, KECI, PICCS, TCSI, TSCA

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations

SECTION 16

OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H302: Harmful if swallowed; Acute Tox Oral, Cat 4
H304: May be fatal if swallowed and enters airways; Aspiration, Cat 1
H311: Toxic in contact with skin; Acute Tox Dermal, Cat 3
H314(1B): Causes severe skin burns and eye damage; Skin Corr/Irritation, Cat 1B
H315: Causes skin irritation; Skin Corr/Irritation, Cat 2
H317: May cause allergic skin reaction; Skin Sensitization, Cat 1
H318: Causes serious eye damage; Serious Eye Damage/Irr, Cat 1
H319(2A): Causes serious eye irritation; Serious Eye Damage/Irr, Cat 2A
H330(2): Fatal if inhaled; Acute Tox Inh, Cat 2
H400: Very toxic to aquatic life; Acute Env Tox, Cat 1
H401: Toxic to aquatic life; Acute Env Tox, Cat 2
H402: Harmful to aquatic life; Acute Env Tox, Cat 3
H410: Very toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 1
H411: Toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 2
H412: Harmful to aquatic life with long lasting effects; Chronic Env Tox, Cat 3

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

Composition: Component Table information was modified.
Section 02: GHS Contains for LABEL_GHS codes information was modified.
Section 02: GHS Sensitizer Statement information was modified.
Section 04: First Aid Inhalation information was modified.
Section 07: Precautions information was modified.
Section 08: Exposure Limits Table information was modified.
Section 11 Acute Toxicity data - Header information was added.
Section 11 Substance Name - Header information was added.
Section 11 Substance Toxicity table - Header information was added.
Section 11 Substance Toxicology table information was added.
Section 11: Chronic Tox - Component information was modified.
Section 12: information was modified.
Section 15: National Chemical Inventory Listing information was modified.
Section 16: HCode Key information was modified.

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DGN: 7080652XSG (1012791)
